

Amendments to the Claims:

Claims:

1. (Currently Amended): A process for making a noise absorber carpet comprised of a fabric layer portion and a resinous backing layer portion, comprising the substantially concurrent steps of:

(A) forming spikes on a resinous backing layer portion extending from one face thereof by pressing a softened resinous backing material against a backing roll having spike depressions;

(B) perforating the resinous backing layer portion to form noise absorbing perforations therein by pressing a perforation roll having perforation pins against the resinous backing layer on the backing roll;

~~(C) — heat bonding the perforated resinous backing layer portion with a fabric layer portion; and~~

~~_____ (D)(C) _____ spiking the resinous backing layer portion, wherein the steps of perforating, heat bonding, and spiking are performed substantially concurrent with each other — press bonding the perforated resinous backing layer portion with a fabric layer portion.~~

2-4. (Cancelled).

5. (Currently amended): The process of claim 1, ~~2, 3 or 4~~, wherein the step of forming the resinous backing layer portion comprises the step of forming the resinous backing layer portion with a plurality of backing layers.

6. (Currently amended): A system for making a noise absorber carpet comprised of a fabric layer portion and a resinous backing layer portion, the system comprising: a fabric feeder roll for feeding a continuous roll of fabric to a carpet take up roll, and a backing roll downstream of the feeder roll for receiving a continuous sheet of soft resinous backing material and rotating the resinous backing material to the roll of fabric, further comprising at least one resin feeder ~~which feeds a~~ for feeding the sheet of resinous backing material ~~in a sheet form onto the backing roll, and a perforation roll having perforation pins thereon which perforates~~ for perforating the resinous backing material on the backing roll.

7. (Original): The system of claim 6, wherein said at least one resin feeder comprises two resin feeders.

8. (Original): The system of claim 6 or 7, wherein said backing roll is provided with spike depressions thereon.

9. (Original): The system of claim 6, wherein said at least one resin feeder feeds a resinous backing material containing continuous open cells.

10. (Currently amended): A system for making a noise absorber carpet having a fabric layer portion and a resinous backing layer portion, comprising:

(A) a fabric feeder roll for feeding a continuous roll of fabric to a carpet take up roll;

(B) a backing roll having perforation pins, the backing roll between the feeder roll and the take up roll for press bonding a perforated resinous backing material to the fabric; and

(C) at least one resin feeder which feeds a the resinous backing material in a sheet form onto the backing roll, ~~wherein the backing roll is provided with perforation pins thereon.~~

11. (Original): The system of claim 10, wherein said at least one resin feeder comprises two resin feeders.

12. (Original): The system of claim 10 or 11, wherein said backing roll is provided with spike depressions thereon.

13. (Original): The system of claim 10, wherein said at least one resin feeder feeds a resinous backing material containing continuous open cells.